

BERNINA 590 Apparel Stitch Chart

by Heather Pennie @manitoulinthreads

Stitch #	Stitch Name	Description	Sample
1	Straight stitch	Non-stretch seams and top stitching.	
2	Zigzag	Stretch seams on knit fabrics and for reinforcement.	
10	Double overlock	Sewing and finishing stretch fabrics in one step (similar function to a serger).	
11	Superstretch stitch	For very stretchy fabrics such as activewear and swimwear.	
16	Sewn-out zigzag	Attaching elastic, edge finishing and reinforcing, especially for activewear.	
17	Lycra stitch	Stretch fabrics for flat seams/hems and reinforcement on underwear.	
18	Stretch stitch	For very stretch fabrics such as activewear.	

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Stitch #	Stitch Name	Description	Sample
24	Bartack	Reinforcing pocekt openings and attaching belt loops.	
25	Bartack	Reinforcing high-stress areas, Securing zippers and seam ends.	
26	Large fly stitch	Reinforcing pockets and zippers in medium to thick fabrics.	
27	Small fly stitch	Reinforcing pockets and zippers in fine to medium fabrics.	
9	Blind stitch	Blind hems.	
29	Narrow blind stitch	Blind hems in fine fabrics.	
37	Reinforced overlock stitch	Sewing, finishing and reinforcing stretch fabrics in one pass.	

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Stitch #	Stitch Name	Description	Sample
39	Coverstitch effect	Decorative seam finish to look like a coverstitch, especially good for activewear.	
51	Standard buttonhole	Light to medium fabrics.	
53	Stretch buttonhole	For stretch fabrics.	
58	Keyhole buttonhole & horizontal bartack	For non-stretch fabrics in jackets, coats and casual wear.	
60	Button sew-on	Buttons with 2 and 4 holes.	
61	Zig zag eyelet	For openings for cords such as shock cord.	

